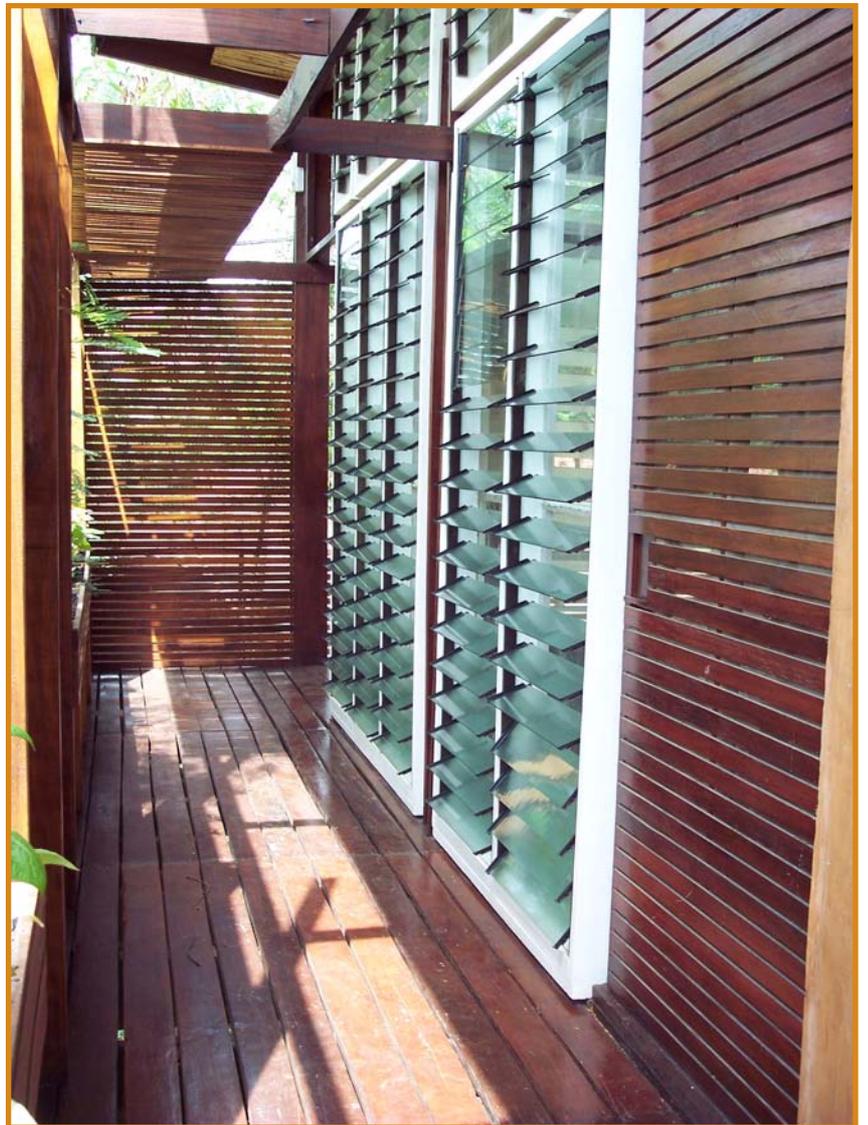


Naco Deluxe Louvre Frame



Naco Deluxe louvres frame



Fail safe windows

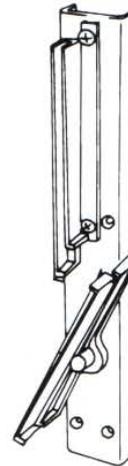
Fully louvred windows are available from one to fifteen blade height. Where non standard heights are required extended louvre sets should be used. The glass blades which are 152mm are held within injection moulded bladeholders which ensure positive contact between each glass blade and incorporate a compression fin which provides an effective wiping action seal at the jambs.



Extended Louvre sets

For non standard heights use extended louvre sets, which provide a fixed infill blade above the normal louvre unit which is cut down to required size on site.

The minimum size for an extended louvre is standard louvre height plus 38mm. With extended sets fixed head weatherbar must also be fitted.

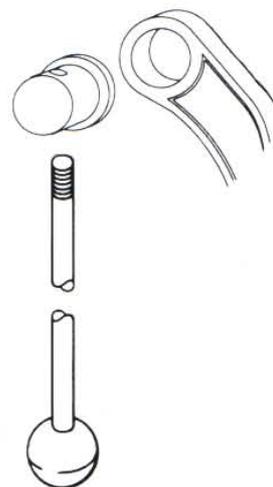


Handling

Louvres handles can be provided on the right or left hand side of the windows, viewed from inside.

Right hand operation will be supplied unless otherwise requested. Drop rods may be fitted to the standard handle arrangement. The maximum drop rod size is 150mm.

Where security bars or special handles for gear operation are required, louvres have to be factory prepared.

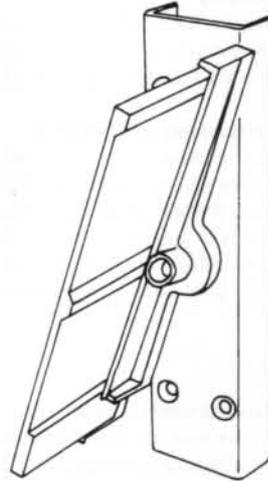


Naco Deluxe louvres frame



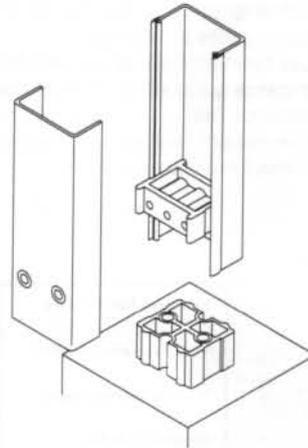
Glass

Glass used with Beta system should be 6mm clear or rough cast. Louvre blades should have exposed long edges smoothed and short edges arrised. Aluminum louvre blades are available in lieu of glass.



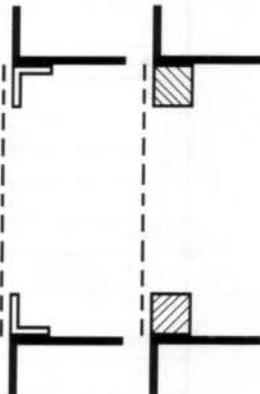
Multiple panel units

For louvres up to 15 blades high, self mullion coupling can be used to join any number of panels to form multiple panel assemblies.



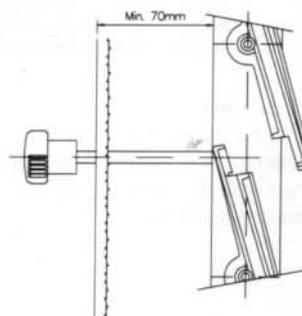
Insect screens

Insect screens can be fitted externally to timber or aluminium angle or internally in conjunction with rotary operator.



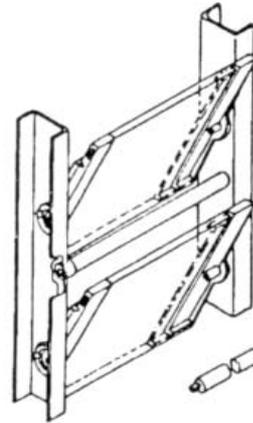
Rotary operator

These replace the standard handle when internal insect screens are used.



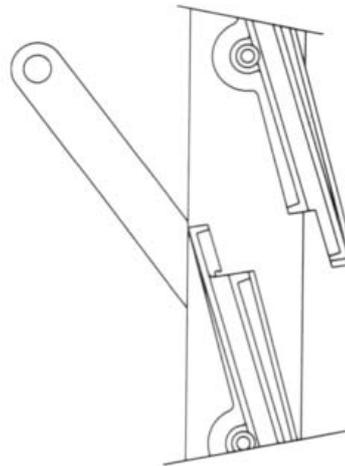
Security

Security bars can be fitted internally to the louvre channels which are factory prepared while the bars are fitted during installation.



Remote control gear

Where remote control gear is to be used, please specify at order stage as an alternative handle must be fitted.



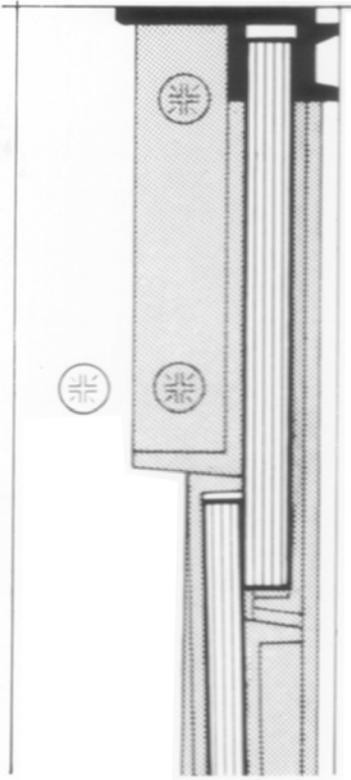
Standard height sizes (mm)	Number of blades	Extended height sizes (mm) *	Number of blades	Number of handles	Head and cill weatherbar
165	1	203 - 306	1+	1	457
305	2	343 - 446	2+	1	610
445	3	483 - 585	3+	1	762
584	4	622 - 725	4+	1	914
724	5	762 - 865	5+	1	1067
864	6	902 - 1004	6+	2	1143
1003	7	1041 - 1144	7+	2	1219
1143	8	1181 - 1284	8+	2	
1283	9	1321 - 1424	9+	2	
1423	10	1461 - 1563	10+	2	
1562	11	1600 - 1703	11+	3	
1702	12	1740 - 1843	12+	3	
1842	13	1880 - 1982	13+	3	
1981	14	2019 - 2122	14+	3	
2121	15			3	

Recommended maximum single panel length 1067mm.

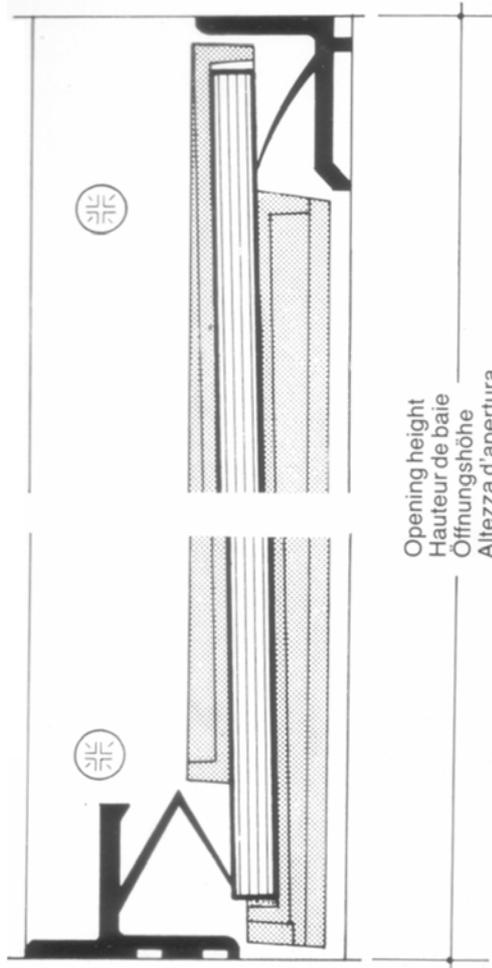
Example

A 2+ blade will fit an opening between 343 - 446mm high and the fixed infill blade is cut down to suit actual size.

Extended head. Fixed



Louvre head. Full Size



Opening height
Hauteur de baie
Öffnungshöhe
Altezza d'apertura

Louvre cill. Full Size

Jamb 1/2 Full size

Mullion

